

A10

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
6 September 2002 (06.09.2002)

PCT

(10) International Publication Number
WO 02/068385 A2

- | | | |
|---|---|---|
| (51) International Patent Classification ⁷ : | C07C 403/24 | (81) Designated States (<i>national</i>): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW. |
| (21) International Application Number: | PCT/IB02/01715 | (84) Designated States (<i>regional</i>): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG). |
| (22) International Filing Date: | 22 February 2002 (22.02.2002) | |
| (25) Filing Language: | English | |
| (26) Publication Language: | English | |
| (30) Priority Data: | | |
| 60/270,817 | 23 February 2001 (23.02.2001) US | |
| 60/347,443 | 11 January 2002 (11.01.2002) US | |
| (71) Applicant: | BARLOVENTO INTERNATIONAL
[—/NL]; Philipsburg, St. Maarten (AN). | |
| (71) Applicant and | | |
| (72) Inventor: | LEVY, Luis, W. [EC/EC]; P.O. Box 17.03.4581, Quito (EC). | |
| (72) Inventors: | BINNINGTON, Richard, H.; 17 Castle Road, Sandal, Wakefield West Yorkshire (GB). TABATZNIK, Anthony, S.; 75 Sheringham, Queensmead, St. John's Wood Park, London (GB). | |
| (74) Agent: | SCHWARZE, William, W.; Akin, Gump, Strauss, Hauer & Feld, L.L.P., One Commerce Square, Suite 2200, 2005 Market Street, Philadelphia, PA 19103-7086 (US). | |

**Published:**

- without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 02/068385 A2

(54) Title: NOVEL CAROTENOID ESTERS

(57) **Abstract:** Monoesters, diesters and polyesters are provided wherein both the acid-derived moiety and the alcohol-derived moiety of the esters are carotenoid compounds. The synthetic ester linkage between two or more carotenoids provides new compounds in which the similar and complementary properties of the individual carotenoids are combined. The new all-carotenoid esters may be useful as antioxidants, therapeutic agents, pigmenting ingredients in poultry feed or as coloring agents for fats. The polyesters have the potential to act as molecular wires with unique electrical conductance characteristics. The all-carotenoid esters may be prepared from the esterification of at least one hydroxy carotenoid with at least one carboxylic carotenoid, or via the reaction of the acid chloride of a carboxylic carotenoid with a hydroxy carotenoid. Preferred hydroxy carotenoids include lutein, zeaxanthin, cryptoxanthin, violaxanthin, carotene diol, hydroxy carotene, hydroxylcopene, alloxanthin and dehydrocryptoxanthin. Preferred carboxylic carotenoids include bixin, norbixin, β -apo-8-carotenoic acid, crocetin, diapocarotenoic acid, carboxylcarotene and azafrin.

TITLE OF THE INVENTION

[0001]

Novel Carotenoid Esters

5

CROSS-REFERENCE TO RELATED APPLICATIONS

[0002] This application claims the benefit of U.S. Provisional Patent Applications Nos. 60/270,817, filed February 23, 2001 and 60/347,443 filed January 11, 2002.

10

BACKGROUND OF THE INVENTION

[0003] The carotenoids are important natural products which are involved in the photosynthetic process of plants. Carotenoids are used as nutritional supplements for animals and humans, as well as in food colorants and cosmetics. Although carotenoids are important for health, animals and humans cannot produce them, and these compounds must thus be obtained through diet from fruits and vegetables.

[0004] Several properties of the carotenoids make them important for the health of both animals and humans. For example, these compounds are antioxidants with important quenching effects on free radicals. They protect living tissues against a variety of diseases, either directly or as immunopotentiators. Additionally, carotenoids are involved in gap-junction communication among living cells. Recent epidemiological evidence has suggested an inverse relationship between the consumption of fruits and vegetables with high carotenoid content and the incidence of several types of cancers. Specifically, β -carotene, lutein and lycopene have been shown to exhibit a cancer-prevention effect (M.M. Mathews-Roth, *Current Chemotherapy and Infectious Diseases* (J.D. Nelson and C. Grassi, Eds, Am. Soc. Microbiol., Washington DC:1503-1505(1980)); B. P. Chew *et al*, *Anticancer Research* 16:3689-3694 (1996); P.H.Gann *et al*, *Cancer Res.* 59:1225-1230 (1999)).

[0005] Additionally, several carotenoids, such as lutein and zeaxanthin, have specific functions in the retina of the eye to assure healthy vision in several animal species, including humans (J.D. Landrum *et al*, *Archives Biochem. Biophys.* 385(1):28-40(2001)). Finally, some carotenoids have pro-vitamin A activity, whereas others control reproduction and fertility,

upregulate the Connexin43 gene, decrease the risk of degenerative disease and prevent coronary heart disease (N. Krinsky, *Pure and Appl. Chem.* 66(5):1003-1010 (1994)).

[0006] From a chemical standpoint, carotenoids may be classified by their functional groups into several categories (see *Key to Carotenoids*, 2nd enlarged and revised edition, H.

5 Pfander *et al*, Birkhäuser Verlag, Basel, 1987). These include hydrocarbon carotenoids such as β-carotene and lycopene, monohydroxy carotenoids such as β-cryptoxanthin, dihydroxy carotenoids such as lutein and zeaxanthin, polyhydroxy carotenoids such as β,β-carotene triol, epoxycarotenoids such as violaxanthin and antheraxanthin, carbonyl carotenoids such as echinenone, capsanthin, canthaxanthin and astaxanthin, and carotenoid acids such as bixin and crocetin.

10 [0007] Esters with a carotenoid as the alcohol-derived moiety are well known. For example, the monoesters and diesters of lutein and zeaxanthin with palmitic acid, myristic acid and stearic acid occur in nature. They are also known as the "xanthophylls" of the flowers and leaves of most plants (Alam, *Lipids*, 3:183 (1968)): These esters are also prepared commercially, as described, for example, in U.S. Patent No. 6,191,293 of Levy via the extraction of the flowers of the marigold plant (*Tagetes erecta*) with subsequent purification.

15 [0008] Additionally, some esters containing a carotenoid as the alcohol-derived moiety have been prepared synthetically. For example, the valerate, laurate, oleate, linoleate and caproate esters of the carotenoids zeaxanthin and isozeaxanthin have been described in U.S. Patent No. 5,536,504 of Eugster, *et al*. Short chain organic acid diesters of lutein and zeaxanthin have also been described in U.S. Patent No. 5,959,138 of Torres-Cardona, *et al*.

20 [0009] Esters containing a carotenoid as the acid-derived moiety are also well known. Whereas many occur in nature ("Key to Carotenoids"), other esters of this type have been prepared by synthesis. For example, U.S. Patent No. 2,768,198 of Marbet, *et al*. describes the preparation of esters of bixin and norbixin with amyl alcohol, octyl alcohol and Vitamin A.

25 [0010] Finally, glycerides with a carotenoid acid have been prepared by enzymatic catalysis (Partali *et al*, *Angew. Chem Int. Ed. Engl.* 35:329-330 (1996)). The reaction of β-apo-8'-carotenoic acid with Vitamin E yields α-tocopheryl-β-8'-carotenoate as described by Larsen *et al* (*Chem. Eur. J.* 4:113-117 (1998)). Additionally, the enzymatic esterification of bixin using L-ascorbic acid, which contains two alcoholic OH groups, as the alcohol moiety has been reported by Humeau *et al* (*Biotechnol. Lett.* 22:155-168 (2000)).

[0011] In summary, although many esters containing carotenoid components are known, all of the known carotenoid esters contain a non-carotenoid component as the alcohol-derived moiety or the acid-derived moiety.

5

BRIEF SUMMARY OF THE INVENTION

[0012] This invention is directed to esters comprising at least one alcohol-derived moiety and at least one acid-derived moiety, wherein the at least one alcohol-derived moiety comprises a hydroxy carotenoid selected from the group consisting of monohydroxy carotenoids, dihydroxy carotenoids, and polyhydroxy carotenoids, and wherein the acid-derived moiety 10 comprises a carboxylic carotenoid selected from the group consisting of monocarboxylic carotenoids, dicarboxylic carotenoids, and polycarboxylic carotenoids. Preferred hydroxy carotenoids include lutein, zeaxanthin, cryptoxanthin, violaxanthin, carotene diol, hydroxy carotene, hydroxylcycopene, alloxanthin and dehydrocryptoxanthin. Preferred carboxylic carotenoids include bixin, norbixin, β -apo-8-carotenoic acid, crocetin, diapocarotenoic acid, 15 carboxylcarotene and azafrin.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[0013] The foregoing summary, as well as the following detailed description of preferred embodiments of the invention, will be better understood when read in conjunction with the 20 appended drawings. For the purpose of illustrating the invention, there are shown in the drawings embodiments which are presently preferred. It should be understood, however, that the invention is not limited to the precise arrangements and instrumentalities shown.

[0014] In the drawings:

- [0015] Fig. 1 is a structural formula of lutein monobixinate; and
25 [0016] Fig. 2 is a structural formula of lutein dibixinate.

DETAILED DESCRIPTION OF THE INVENTION

[0017] This invention is directed to a new class of esters in which both the acid-derived moiety and the alcohol-derived moiety are carotenoids. For the purposes of this disclosure, the 30 terms "alcohol-derived moiety" and "alcohol moiety" may both be understood to refer to the fragment of the ester molecule which is derived from an alcohol. Similarly, the terms "acid-

derived moiety" and "acid moiety" both refer to the fragment of the ester molecule which is derived from a carboxylic acid.

[0018] The new class of esters, which includes monoesters, diesters and polyesters, is substantially different from known esters because both the alcohol and the acid moieties are 5 carotenoid compounds. The esters according to the present invention may thus be called "hybrid carotenoid esters" or "all-carotenoid esters." These all-carotenoid esters show the combined color characteristics and the combined antioxidant potential of both moieties which makes them superior to the individual carotenoid components. Their exceptionally high antioxidant potential and outstanding fat solubility make the all-carotenoid esters promising 10 coloring agents, efficient antioxidants, pharmaceutical agents with high biological activity, and even polymeric products exhibiting unique characteristics of electrical conduction.

[0019] The all-carotenoid esters according to the present invention are prepared from the combination of at least one hydroxy carotenoid and at least one carboxylic carotenoid. Hydroxy carotenoids which may be used to form these esters may be monohydroxy carotenoids, 15 dihydroxy carotenoids, or polyhydroxy carotenoids. While not meant to be limiting, exemplary hydroxy carotenoids are shown in Table 1. Preferred hydroxy carotenoids according to the present invention include lutein, zeaxanthin, cryptoxanthin, violaxanthin, carotene diol, hydroxycarotene, hydroxylcopene, alloxanthin and dehydrocryptoxanthin. Hydroxy carotenoids which are more preferred include lutein, zeaxanthin, cryptoxanthin and 20 violaxanthin, and the most preferred carotenoids are lutein, zeaxanthin, and dehydrocryptoxanthin.

Table 1: Examples of hydroxy carotenoids

	Alloxanthin	Hydroxycarotenones
	Apocarotenol	Hydroxyechinenones
25	Astacene	Hydroxylcopene
	Astaxanthin	Lutein
	Capsanthin	Lycoxanthin
	Capsorubin	Neurosporine
	Carotenediols	Phytoene
30	Carotenetriols	Phytofluene
	Carotenols	Rodopin
	Citraxanthin	Spheroidine
	Cryptoxanthin	Torulene
	Decaprenoxyanthin	Violaxanthin
35	Denethylated-spheroidine	Zeaxanthin
	Epilutein	
	Fucoxanthin	

[0020] The carboxylic carotenoid according to the present invention may be a monocarboxylic carotenoid, dicarboxylic carotenoid or polycarboxylic carotenoid. While not meant to be limiting, exemplary carboxylic carotenoids are shown in Table 2. Preferred carboxylic carotenoids include bixin, norbixin, β -apo-8'-carotenoic acid, crocetin, diapocarotenoic acid, carboxylcarotene, and azafrin. More preferred carboxylic carotenoids include bixin, norbixin, crocetin and β -apo-8'-carotenoic acid, whereas bixin, norbixin, and β -apo-8'-carotenoic acid are the most preferred carboxylic carotenoids.

10 **Table 2: Examples of carboxylic carotenoids**

	Apocarotenoic acid	Crocetin
	β -apo-8'-carotenoic acid	Diapocarotenoic acid
	Azafrin	Neurosporaxanthin
	Bixin	Norbixin
15	Carboxylcarotenes	Lycopenoic acid

[0021] Depending on the particular carotenoid components and the stoichiometric proportion of the reactant carotenoids used for the esterification reaction, the resulting carotenoid ester may be a dicarotenoid monoester, a tricarotenoid diester or a polycarotenoid polyester. For example, dicarotenoid monoesters originate from the reaction of one molecule of a dihydroxy carotenoid, such as lutein or zeaxanthin, with one molecule of a monocarboxylic carotenoid, such as bixin. Tricarotenoid diesters are the result of the reaction of one molecule of a dihydroxy carotenoid with two molecules of a monocarboxylic carotenoid. Finally, polycarotenoid polyesters result from the reaction of several molecules of a dihydroxy carotenoid with several molecules of a dicarboxylic carotenoid, such as norbixin. Exemplary possible combinations of carotenoid esters of lutein with bixin, norbixin and apocarotenoic acid are shown in Table 3.

30 **Table 3: Types of all-carotenoid esters**

	<u>Alcohol Moiety</u>	<u>Acid Moiety</u>	<u>Ester</u>
	Lutein (one mol)	Bixin (one mol)	Lutein monobixinate
	Lutein (one mol)	Bixin (one mol)	Dehydrocryptoxanthin Monobixinate
35	Lutein (one mol)	Bixin (two mol)	Lutein dibixinate
	Lutein (one mol)	Norbixin (one mol)	Lutein norbixinate

	Lutein (one mol)	Norbixin (two mols)	Lutein dinorbixinate
	Lutein (two mols)	Norbixin (one mol)	Dilutein norbixinate
	Lutein (molar excess)	Norbixin (excess)	Polylutein polynorbixinate
	Lutein (one mol)	Apocarotenoic Acid (one mol)	Lutein monoapocarotenoate
5	Lutein (one mol)	Apocarotenoid Acid (two mols)	Lutein di-apocarotenoate

[0022] The structural formulas of two esters formed from the reaction of lutein and bixin, lutein monobixinate and lutein dibixinate, are shown in Figures 1 and 2, respectively.

Interestingly, the second ester product shown in Table 3 is the bixinate of anhydrolutein or 3',4'-dehydrocryptoxanthin, which was obtained as an unexpected byproduct of the reaction between lutein and bixin. This compound was formed by a dehydration reaction of the unreacted hydroxyl group of lutein.

[0023] The esterification of the dicarboxylic carotenoid norbixin with the dihydroxy carotenoid lutein proceeds on both sides of both reactant molecules to form a polymeric ester, comparable to the well-known polyester material obtained by esterification of ethylene glycol with terephthalic acid, which is spun into a fiber called *Dacron*™. The polycarotenoid polyesters of the present invention not only have unique antioxidant and light absorbing properties, but because of their highly unsaturated polymeric nature, they are plastics with unique characteristics of electrical conduction. They may be used as "molecular wires" for electrical transmission and as semiconducting polymers in novel applications for fuel cells, plastic circuitry, light-emitting devices and transistors, for example.

[0024] The esters in which both the acid moiety and the alcohol moiety are carotenoids may be prepared by any method known in the art for esterification, including those known in the general chemistry laboratory and in the industrial setting for esterifying alcohols with acids. The first method comprises reacting at least one hydroxy carotenoid directly with at least one carboxylic carotenoid. For example, the esterification of a hydroxy carotenoid with a carboxylic carotenoid is possible by known catalytic techniques, as for example through carbodiimide coupling in the presence of dimethylaminopyridine. Enzymatic esterification with a lipase is yet another way of preparing these carotenoid esters.

[0025] In a preferred embodiment, an acid chloride of at least one carboxylic carotenoid is used as the intermediate for the esterification. The acid chloride may be prepared by any method known in the art such as via the known reactions with phosphorus tri- or pentachloride,

with thionyl chloride, or with the highly-reacting formyl chloride (McGill U., *Tetrahedron Letters* (1997) 38(37):6489). In a more preferred embodiment, the acid chloride is prepared from the reaction of the carboxylic carotenoid with oxalyl chloride. This acid chloride is then reacted with at least one hydroxy carotenoid to form the desired carotenoid ester.

- 5 [0026] The invention will best be described in more detail with respect to the following non-limiting examples.

EXAMPLE 1

[0027] Lutein monobixinate, as shown in Figure 1, was synthesized according to the following procedure. Bixin (500 mg, 1.27 mmol) was converted to bixinoyl chloride in dry dichloromethane (50 mL) by the addition of oxalyl chloride (500 μ L, 5.25 mmol) and N,N-dimethylformamide (1 drop). The mixture was stirred at room temperature for 1 hour and then was evaporated to dryness under reduced pressure to yield bixinoyl chloride.

[0028] Bixinoyl chloride (4 mg, 25 μ mol) was mixed with lutein (1 mg, 1.76 μ mol) in 1 mL of dry toluene. Pyridine (1 drop) was added and the mixture was stirred at room temperature 15 for 6 days. The esterification reaction was monitored by thin-layer chromatography (TLC) on a silica plate with 20% ethyl acetate in dichloromethane as the developing phase. The reaction was considered complete when the spot of the reactant lutein ($R_f = 0.2$) had largely disappeared and a new, less polar, red spot had appeared which ran almost at the solvent front ($R_f = 0.95$).

[0029] At this stage, the mixing was stopped and the reaction mixture was evaporated 20 under reduced pressure. The dry residue was dissolved in diethyl ether (2 mL) and chromatographed on a silica column with diethyl ether as the eluent. The front running material was collected and evaporated under reduced pressure to give lutein monobixinate, which was purified by column chromatography on silica.

[0030] Analysis of the product by TLC on silica with 20% ethyl acetate in dichloromethane 25 gave a single spot of $R_f = 0.95$. 1H Nuclear Magnetic Resonance (NMR) analysis on a Brucker AC2SO at 250 MHz in $CDCl_3$ showed the methyl ester resonance of bixin at 3.75 ppm and the double bond doublets of bixin at 7.4 ppm and 7.95 ppm. The lutein signals were observed at 3.9 ppm and 4.19 ppm, as well as the aliphatic proton resonances at 0.7-1.9 ppm. The upfield movement of the lutein signal from 3.9 ppm to 3.15 ppm is indicative of the change from the 30 free hydroxyl to the coupled ester. The purified product thus contained the ester formed from the combination of bixin and lutein. The mass spectrum obtained using the APCI technique

(Atmospheric Pressure Chemical Ionization) showed a peak at 944 consistent with lutein monobixinate ($C_{65}H_{84}O_5$).

EXAMPLE 2

- 5 [0031] Lutein dibixinate, as shown in Figure 2, was prepared according to the following process. Bixin (550 mg, 1.39 mmol) was converted to bixinoyl chloride in dry toluene (10 mL) by the addition of oxalyl chloride (1 mL, 10.5 mmol) and refluxed under nitrogen for 1 hour to give a blood-red solution. The mixture was allowed to cool slightly and then evaporated to dryness under reduced pressure to yield bixinoyl chloride.
- 10 [0032] Bixinoyl chloride (8 mg, 19.4 μ mol) was mixed with lutein (1 mg, 1.76 μ mol) in 1 mL of dry toluene. A mixture of pyridine and 4-N,N-dimethylamino pyridine (2 drops) was added and the mixture refluxed for 8 hours. The esterification reaction was monitored using TLC on a silica plate with 20% ethyl acetate in dichloromethane as the developing phase. During the reaction, the spot of the reactant lutein ($R_f=0.2$) had largely disappeared and two new, less polar, red spots had appeared which ran almost at the solvent front (lutein monobixinate $R_f=0.95$ and lutein dibixinate $R_f=0.98$). As the reaction went to completion, only the spot with $R_f=0.98$ remained. At this stage the mixture was evaporated under reduced pressure. The dry residue was dissolved in diethyl ether (2 mL) and chromatographed on a silica column with elution by diethyl ether. The front running material was collected and 20 evaporated under reduced pressure to give lutein monobixinate.

- [0033] Analysis of the ester by TLC on silica developed with 20% ethyl acetate in dichloromethane gave a single spot of $R_f=0.99$; 1H NMR analysis (Bruker 250 MHz, $CDCl_3$) showed resonances at 3.7 ppm (double intensity bixin methyl ester resonance) and 0.6-1.6 ppm (lutein resonances). The mass spectrum determined by APCI showed a peak with mass 1323 consistent with lutein dibixinate ($C_{90}H_{112}O_8$).

EXAMPLE 3

- 25 [0034] Lutein mono- β -apo-8'-carotenoate was prepared as follows. The acid chloride of β -apo-8'-carotenoic acid was prepared in the same way as was the bixinoyl chloride of Example 2. The acid chloride (1.03 g, 2.5 mmol) was dissolved in benzene (10 mL). To this was added a solution of lutein (3.7 g, 6.55 mmol) and pyridine (1.2 mL, 12.8 mmol) in benzene (10 mL) under argon. The reaction was stirred at room temperature for 3 days.

[0035] The reaction mixture was diluted with ether (80 mL), washed with dilute hydrochloric acid (0.5M, 2x50 mL), dried (Na_2SO_4) and evaporated. Dry flash chromatography (loading with dichloromethane and eluting with 20%, 40% and 60% ethyl acetate in light petroleum) yielded a product which, by mass spectrometry, showed a peak at mass 808

5 consistent with the ester lutein mono- β -apo-8'-carotenoate ($\text{C}_{55}\text{H}_{68}\text{O}_5$).

[0036] All of the new all-carotenoid esters may be useful coloring agents for fats due to their high oil solubility. Additionally, the molecular combination of these carotenoids may also increase the chemopreventive anti-cancer activity of the individual carotenoid components and
10 protect against a variety of pathological conditions. Finally, they may be useful antioxidants due to the combination and synergistic potentiation of the antioxidant action of their carotenoid components. For example, lutein dibixinate contains 29 carbon-carbon double bonds and 4 carbon-oxygen double bonds, 31 of which are of the conjugated type. This all-carotenoid diester is one of the most highly unsaturated compounds known, exhibiting unprecedented light
15 absorbing and antioxidant properties.

[0037] The mono-, di- and poly- all carotenoid esters according to the present invention are thus novel compounds because they contain at least two carotenoid moieties. By combining at least two carotenoids into a single compound via a synthetic ester linkage, the similar and complementary properties of the individual carotenoids are maximized. These all-carotenoid
20 esters exhibit significantly greater antioxidant and physiological effects than the sum of the individual activities of the component carotenoids. As a result, the new all-carotenoid esters may be useful as therapeutic agents, pigmenting ingredients in poultry feed and as coloring agents for fats. Additionally, all-carotenoid polyesters may act as molecular wires exhibiting unique electrical conductance characteristics.

25 [0038] It will be appreciated by those skilled in the art that changes could be made to the embodiments described above without departing from the broad inventive concept thereof. It is understood, therefore, that this invention is not limited to the particular embodiments disclosed, but it is intended to cover modifications within the spirit and scope of the present invention as defined by the appended claims.

CLAIMS

We claim:

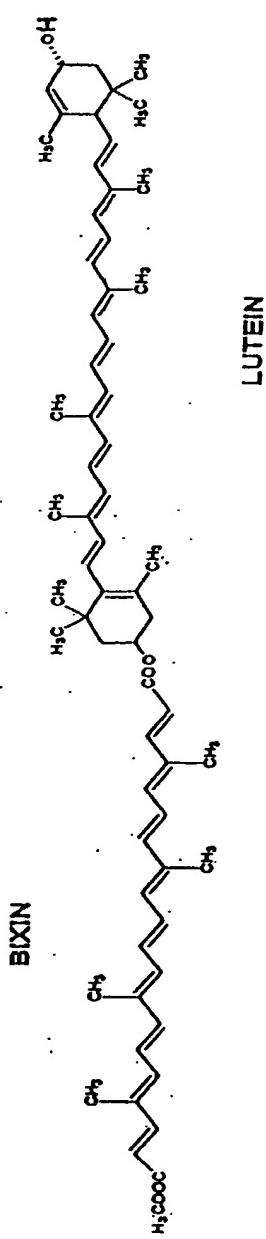
1. An ester comprising at least one alcohol-derived moiety and at least one acid-derived moiety, wherein the at least one alcohol-derived moiety comprises a hydroxy

5 carotenoid selected from the group consisting of monohydroxy carotenoids, dihydroxy carotenoids, and polyhydroxy carotenoids, and wherein the at least one acid-derived moiety comprises a carboxylic carotenoid selected from the group consisting of monocarboxylic carotenoids, dicarboxylic carotenoids, and polycarboxylic carotenoids.

2. The ester according to claim 1, wherein the hydroxy carotenoid is selected from 10 the group consisting of lutein, zeaxanthin, cryptoxanthin, violaxanthin, carotene diol, hydroxycarotene, hydroxylycopene, alloxanthin and dehydrocryptoxanthin.

3. The ester according to claim 1, wherein the carboxylic carotenoid is selected from the group consisting of bixin, norbixin, β -apo-8'-carotenoid acid, crocetin, diapocarotenoic acid, carboxylcarotene, and azafrin.

Figure 1: Lutein monobixinate



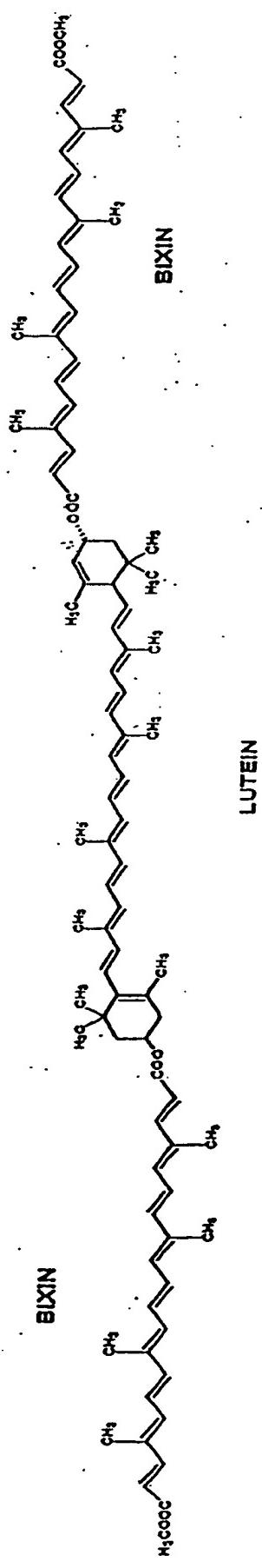


Figure 2: Lutein dibixinate